

Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH)
according to Regulation (EU) 2015/830

FEYCOLOR®

Article No.: 241
Print date: 21.11.2018
Version: 3.8

FEYCOSIL 241 Silikonharzlack
Revision date: 24.10.2018
Issue date: 11.10.2018

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. product identifiers

Article No. (manufacturer/supplier) 241
Identification of the substance or mixture FEYCOSIL 241 Silikonharzlack
gültig für alle Farbtöne
hitzebeständig bis 600°C

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses:

Heat resistant coating for parts exposed to heat

1.3. Details of the supplier of the safety data sheet

manufacturer

FEYCOLOR GmbH
Maxhuettenstraße 6
93055 Regensburg

Telephone: 0049 (0)941/60 49 7-0
Telefax: 0049 (0)941/60 49 7-30
E-mail info@feycolor.com
Website: www.feycolor.com

Dept. responsible for information:

Department for dangerous goods 0049 (0)941/60 49 7-0
E-mail (competent person) sd@feycolor.com

1.4. Emergency telephone number

Emergency telephone number +49 (0) 700 24 11 21 12 (FCM)
Österreichische Vergiftungsinformationszentrale +43 (0) 1406 43 43

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Flam. Liq. 3 / H226	Flammable liquids	Flammable liquid and vapour.
Skin Irrit. 2 / H315	skin corrosion/irritation	Causes skin irritation.
Eye Irrit. 2 / H319	Serious eye damage/eye irritation	Causes serious eye irritation.
STOT SE 3 / H335	Specific target organ toxicity (single exposure)	May cause respiratory irritation.
STOT RE 2 / H373	Specific target organ toxicity (repeated exposure)	May cause damage to organs through prolonged or repeated exposure.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



Warning

Hazard statements

H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241 Use explosion-proof electrical equipment.
P280 Wear protective gloves and eye/face protection.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P405 Keep locked up.

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P501 Dispose of contents/container to industrial incineration plant.

Hazard components for labelling

Xylene

Supplemental Hazard information (EU)

not applicable

2.3. **Other hazards**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition / information on ingredients

3.2. **Mixtures**

Product description / chemical characterization

Description preparation of silicone resin, pigment, extender and solvent

Hazardous ingredients

Classification according to Regulation (EC) No 1272/2008 [CLP]

EC No. CAS No. INDEX No.	REACH No. Chemical name classification // Remark	Wt %
215-535-7 1330-20-7 601-022-00-9	01-2119488216-32 Xylene Acute Tox. 4 H312 / Acute Tox. 4 H332 / Skin Irrit. 2 H315 / Eye Irrit. 2 H319 / STOT SE 3 H335 / STOT RE 2 H373 / Asp. Tox. 1 H304 / Flam. Liq. 3 H226	25 < 50
231-072-3 7429-90-5 013-002-00-1	01-2119529243-45 aluminium powder (stabilised) Water-react. 2 H261 / Flam. Sol. 1 H228	20 < 25
265-150-3 64742-48-9 649-327-00-6	Naphtha (petroleum), hydrotreated heavy Asp. Tox. 1 H304	10 < 12,5
202-849-4 100-41-4 601-023-00-4	01-2119489370-35 ethylbenzene Acute Tox. 4 H332 / Skin Irrit. 2 H315 / Eye Irrit. 2 H319 / STOT SE 3 H335 / STOT RE 2 H373 / Asp. Tox. 1 H304 / Flam. Liq. 2 H225	5 < 10
200-751-6 71-36-3 603-004-00-6	01-2119484630-38 butan-1-ol Flam. Liq. 3 H226 / Acute Tox. 4 H302 / STOT SE 3 H335 / Skin Irrit. 2 H315 / Eye Dam. 1 H318 / STOT SE 3 H336	1 < 5
203-625-9 108-88-3 601-021-00-3	01-2119471310-51 Toluene Flam. Liq. 2 H225 / Repr. 2 H361 / Asp. Tox. 1 H304 / STOT RE 2 H373 / Skin Irrit. 2 H315 / STOT SE 3 H336	0,1 < 0,3

Additional information

Full text of classification: see section 16

SECTION 4: First aid measures

4.1. **Description of first aid measures**

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

In case of inhalation

Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact

Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact

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Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

After ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

In all cases of doubt, or when symptoms persist, seek medical advice.

4.3. Indication of any immediate medical attention and special treatment needed

No special measures are necessary.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

alcohol resistant foam, carbon dioxide, Powder, spray mist, (water)

Extinguishing media which must not be used for safety reasons:

strong water jet

5.2. Special hazards arising from the substance or mixture

Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

5.3. Advice for firefighters

Provide a conveniently located respiratory protective device. Cool closed containers that are near the source of the fire. Do not allow water used to extinguish fire to enter drains, ground or waterways.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sources of ignition. Ventilate affected area. Do not breathe vapours.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3. Methods and material for containment and cleaning up

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13). Clean using cleansing agents. Do not use solvents.

6.4. Reference to other sections

Observe protective provisions (see section 7 and 8).

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advices on safe handling

Avoid formation of flammable and explosive vapour concentrations in the air and exceeding the exposure limit values. Only use the material in places where open light, fire and other flammable sources can be kept away. Electrical equipment must be protected meeting the accepted standard. Product may become electrostatically charged. Provide earthing of containers, equipment, pumps and ventilation facilities. Anti-static clothing including shoes are recommended. Floors must be electrically conductive. Keep away from heat sources, sparks and open flames. Use only spark proof tools. Avoid contact with skin, eyes and clothes. Do not inhale dusts, particulates and spray mist when using this preparation. Avoid respiration of swarf. When using do not eat, drink or smoke. Personal protection equipment: refer to section 8. Do not empty containers with pressure - no pressure vessel! Always keep in containers that correspond to the material of the original container. Follow the legal protection and safety regulations.

Precautions against fire and explosion:

Vapours are heavier than air. Vapours form explosive mixtures with air.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Do not empty containers with pressure - no pressure vessel! Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks. Soils have to conform to the "Guidelines for avoidance of ignition hazards due to electrostatic charges (TRBS 2153)".

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Hints on joint storage

Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 15 °C and 30 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

7.3. **Specific end use(s)**

Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. **Control parameters**

Occupational exposure limit values:

Xylene

INDEX No. 601-022-00-9 / EC No. 215-535-7 / CAS No. 1330-20-7

WEL, TWA: 220 mg/m³; 50 ppm

WEL, STEL: 441 mg/m³; 100 ppm

BMGV, TWA: 650 mmol/mol creatinine

Remark: methyl hippuric acid; urine; end of exposure or end of shift

aluminium powder (stabilised)

INDEX No. 013-002-00-1 / EC No. 231-072-3 / CAS No. 7429-90-5

WEL, TWA: 10 mg/m³

Remark: (inhalable fraction)

WEL, TWA: 4 mg/m³

Remark: (respirable fraction)

Naphtha (petroleum), hydrotreated heavy

INDEX No. 649-327-00-6 / EC No. 265-150-3 / CAS No. 64742-48-9

WEL, TWA: 1200 mg/m³

Remark: (> or = C7, Normal and branched chain alkanes)

WEL, TWA: 800 mg/m³

Remark: (> or = C7, Cycloalkanes)

ethylbenzene

INDEX No. 601-023-00-4 / EC No. 202-849-4 / CAS No. 100-41-4

WEL, TWA: 441 mg/m³; 100 ppm

WEL, STEL: 552 mg/m³; 125 ppm

Remark: (May be absorbed through the skin.)

butan-1-ol

INDEX No. 603-004-00-6 / EC No. 200-751-6 / CAS No. 71-36-3

WEL, STEL: 154 mg/m³; 50 ppm

Toluene

INDEX No. 601-021-00-3 / EC No. 203-625-9 / CAS No. 108-88-3

WEL, TWA: 191 mg/m³; 50 ppm

WEL, STEL: 384 mg/m³; 100 ppm

Additional information

TWA : long-term occupational exposure limit value

STEL : short-term occupational exposure limit value

Ceiling : peak limitation

8.2. **Exposure controls**

Provide good ventilation. This can be achieved with local or room suction. If this should not be sufficient to keep aerosol and solvent vapour concentration below the exposure limit values, a suitable respiratory protection must be used.

Occupational exposure controls

Respiratory protection

If concentration of solvents is beyond the occupational exposure limit values, approved and suitable respiratory protection must be used. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection

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apparatus (BGR 190). Use only respiratory protection equipment with CE-symbol including four digit test number.

Hand protection

For prolonged or repeated handling the following glove material must be used: NBR (Nitrile rubber)

Thickness of the glove material 0,7 mm; Breakthrough time (maximum wearing time) 60 min.

Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles DIN EN 374

Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye protection

Wear closely fitting protective glasses in case of splashes.

Protective clothing

Wear antistatic clothing of natural fibers (cotton) or heat resistant synthetic fibers.

Protective measures

After contact clean skin thoroughly with water and soap or use appropriate cleanser.

Environmental exposure controls

Do not allow to enter into surface water or drains. See chapter 7. No additional measures necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance:

Physical state:

Liquid

Colour:

refer to label

Odour:

characteristic

Odour threshold:

not applicable

pH at 20 °C:

n.a.

Melting point/freezing point:

not applicable

Initial boiling point and boiling range:

110 °C

Source: Toluene

Flash point:

23 °C

Evaporation rate:

not applicable

Flammability (solid, gas):

Burning time (s):

not applicable

Upper/lower flammability or explosive limits:

Lower explosion limit:

0,93 Vol-%

Upper explosion limit:

11,3 Vol-%

Source: butan-1-ol

Vapour pressure at 20 °C:

4,0338 mbar

Vapour density:

not applicable

Relative density:

Density at 20 °C:

1,02 g/cm³

Solubility(ies):

Water solubility (g/L) at 20 °C:

insoluble

Partition coefficient: n-octanol/water:

see section 12

Auto-ignition temperature:

201 °C

Source: Naphtha (petroleum), hydrotreated heavy

Decomposition temperature:

not applicable

Viscosity at 20 °C:

> 20 s 4 mm

Method: DIN 53211

Explosive properties:

not applicable

Oxidising properties:

not applicable

9.2. Other information

Solid content (%):

34 Wt %

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solvent content:
Organic solvents: 65,78 Wt %
Water: 0,00 Wt %
Solvent separation test (%): < 3 Wt % (ADR/RID)

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

10.3. Possibility of hazardous reactions

Keep away from strong acids, strong bases and strong oxidizing agents to avoid exothermic reactions.

10.4. Conditions to avoid

Hazardous decomposition byproducts may form with exposure to high temperatures.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

Hazardous decomposition byproducts may form with exposure to high temperatures, e.g.: carbon dioxide, carbon monoxide, smoke, nitrogen oxides.

SECTION 11: Toxicological information

Classification according to Regulation (EC) No 1272/2008 [CLP]

No data on preparation itself available.

11.1. Information on toxicological effects

Acute toxicity, calculated:

ATEmix calculated, oral: > 5000 mg/kg

ATEmix calculated, dermal: 2309 mg/kg

ATEmix calculated, inhalative (vapours): > 20 mg/l

Acute toxicity

ethylbenzene

oral, LD50, Rat: 3500 mg/kg

dermal, LD50, Rabbit: 15500 mg/kg

inhalative (vapours), LC50, Rat: 17,2 mg/l (4 h)

Toluene

oral, LD50, Rat: 5580 mg/kg

dermal, LD50, Rabbit: 12400 mg/kg

inhalative (vapours), LC50, Rat: 28,1 mg/l (4 h)

Naphtha (petroleum), hydrotreated heavy

oral, LD50, Rat: > 5000 mg/kg

dermal, LD50, Rabbit: > 5000 mg/kg

aluminium powder (stabilised)

inhalative (dust and mist), LC50, Rat: > 5 mg/l (4 h)

Xylene

oral, LD50, Rat: 8640 mg/kg

dermal, LD50, Rabbit: > 4200 mg/kg

Harmful in contact with skin.

inhalative (vapours), LC50, Rat: 27,6 mg/l (4 h)

Harmful if inhaled.

skin corrosion/irritation; Serious eye damage/eye irritation

Toluene

Skin, Rabbit (4 h)

Causes skin irritation.

Xylene

Skin (4 h)

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Causes skin irritation.
eyes
Causes serious eye irritation.

Respiratory or skin sensitisation

Based on available data, the classification criteria are not met.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Toluene
Reproductive toxicity
Suspected of damaging the unborn child.

Specific target organ toxicity

Toluene
Specific target organ toxicity (single exposure), drowsiness:
May cause drowsiness or dizziness.
Specific target organ toxicity (repeated exposure):
May cause damage to organs.; central nervous system

Xylene
Specific target organ toxicity (single exposure), Irritation:
May cause respiratory irritation.
Specific target organ toxicity (repeated exposure):

Aspiration hazard

Toluene
Aspiration hazard
Aspiration hazard

Xylene
Aspiration hazard
May be fatal if swallowed and enters airways.

Practical experience/human evidence

Other observations:
Inhaling of solvent components above the MWC-value can lead to health damage, e.g. irritation of the mucous membrane and respiratory organs, as well as damage to the liver, kidneys and the central nerve system. Indications for this are: headache, dizziness, fatigue, amyosthenia, drowsiness, in serious cases: unconsciousness. Solvents may cause some of the aforementioned effects through skin resorption. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and/or absorption through skin. Splashing may cause eye irritation and reversible damage.

Overall Assessment on CMR properties

The ingredients in this mixture do not meet the criteria for classification as CMR category 1A or 1B according to CLP.

Remark

There is no information available on the preparation itself .

SECTION 12: Ecological information

overall evaluation

Classification according to Regulation (EC) No 1272/2008 [CLP]
There is no information available on the preparation itself .
Do not allow to enter into surface water or drains.

12.1. Toxicity

ethylbenzene
Fish toxicity, LC50, Carassius auratus (goldfish): 94,44 mg/l (96 h)
Daphnia toxicity, EC50: 1,8 - 2,9 mg/l (48 h)
Algae toxicity, ErC50, Selenastrum capricornutum: 4,6 mg/l (72 h)

Toluene
Fish toxicity, LC50, Oncorhynchus mykiss (Rainbow trout): (96 h)
Daphnia toxicity, EC50, Daphnia magna (Big water flea): 3,78 mg/l (48 h)
Algae toxicity, ErC50, Algae: 134 mg/l (3 h)

Xylene
Fish toxicity, LC50, Oncorhynchus mykiss (Rainbow trout): 2,6 mg/l (96 h)

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Daphnia toxicity, EC50, Daphnia magna (Big water flea): 1 mg/l (48 h)

Long-term Ecotoxicity

Toxicological data are not available.

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

Bioconcentration factor (BCF)

Xylene

Bioconcentration factor (BCF), Oncorhynchus mykiss (Rainbow trout): 25,9

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Appropriate disposal / Product Recommendation

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

List of proposed waste codes/waste designations in accordance with EWC

080111 Waste paint and varnish containing organic solvents or other dangerous substances

packaging

Recommendation

Non-contaminated packages may be recycled. Vessels not properly emptied are special waste.

SECTION 14: Transport information

14.1. UN number

UN 1263

14.2. UN proper shipping name

Land transport (ADR/RID):

Paint

Sea transport (IMDG):

PAINT

Air transport (ICAO-TI / IATA-DGR):

Paint

14.3. Transport hazard class(es)

3

14.4. Packing group

III

14.5. Environmental hazards

Land transport (ADR/RID)

not applicable

Marine pollutant

not applicable

14.6. Special precautions for user

Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do in case of an accident or leakage.

Advices on safe handling: see parts 6 - 8

Further information

Land transport (ADR/RID)

tunnel restriction code

D/E

Sea transport (IMDG)

EmS-No.

F-E, S-E

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Air transport (ICAO-TI / IATA-DGR)

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Directive 2010/75/EU on industrial emissions

VOC-value (in g/L): 671

National regulations

Restrictions of occupation

Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.
Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

Other regulations, restrictions and prohibition regulations

15.2. Chemical Safety Assessment

For the following substances of this preparation a chemical safety assessment has been carried out:

EC No. CAS No.	Chemical name	REACH No.
215-535-7 1330-20-7	Xylene	01-2119488216-32
231-072-3 7429-90-5	aluminium powder (stabilised)	01-2119529243-45
202-849-4 100-41-4	ethylbenzene	01-2119489370-35
200-751-6 71-36-3	butan-1-ol	01-2119484630-38
203-625-9 108-88-3	Toluene	01-2119471310-51

SECTION 16: Other information

Full text of classification in section 3:

Acute Tox. 4 / H312	Acute toxicity (dermal)	Harmful in contact with skin.
Acute Tox. 4 / H332	Acute toxicity (inhalative)	Harmful if inhaled.
Skin Irrit. 2 / H315	skin corrosion/irritation	Causes skin irritation.
Eye Irrit. 2 / H319	Serious eye damage/eye irritation	Causes serious eye irritation.
STOT SE 3 / H335	Specific target organ toxicity (single exposure)	May cause respiratory irritation.
STOT RE 2 / H373	Specific target organ toxicity (repeated exposure)	May cause damage to organs (or state all organs affected, if known) through prolonged or repeated exposure (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).
Asp. Tox. 1 / H304	Aspiration hazard	May be fatal if swallowed and enters airways.
Flam. Liq. 3 / H226	Flammable liquids	Flammable liquid and vapour.
Water-react. 2 / H261	Substances or mixtures which, in contact with water, emit flammable gases	In contact with water releases flammable gases.
Flam. Sol. 1 / H228	flammable solids	Flammable solid.
Flam. Liq. 2 / H225	Flammable liquids	Highly flammable liquid and vapour.
Acute Tox. 4 / H302	Acute toxicity (oral)	Harmful if swallowed.
Eye Dam. 1 / H318	Serious eye damage/eye irritation	Causes serious eye damage.
STOT SE 3 / H336	Specific target organ toxicity (single exposure)	May cause drowsiness or dizziness.
Repr. 2 / H361	Reproductive toxicity	Suspected of damaging the unborn child.

Abbreviations and acronyms

ADR	Accord européen relatif au transport international des marchandises dangereuses par route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
AGW (WEL)	Occupational Exposure Limit Value

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CAS	Chemicals Abstract Service
CLP	Classification, Labelling and Packaging
CMR	Carcinogenic, Mutagenic and Reprotoxic
DNEL	Derived No-Effect Level
IATA-DGR	International Air Transport Association – Dangerous Goods Regulations
ICAO-TI	International Civil Aviation Organization Technical Instructions for the Safe Transport of Dangerous Goods by Air
IMDG Code	International Maritime Code for Dangerous Goods
PBT	persistent, bioaccumulative, toxic
PNEC	Predicted No Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Règlement concernant le transport international ferroviaire de marchandises Dangereuses (Regulations concerning the International Carriage of Dangerous Goods by Rail)
UN	United Nations
LC	Lethal Concentration
LD	Lethal Dose
VOC	Volatile Organic Compounds
vPvB	very persistent and very bioaccumulative

Further information

Classification according to Regulation (EC) No 1272/2008 [CLP]

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. Without written approval, the product must not be used for purposes different from those mentioned in chapter 1. It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations. The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.